400 4-Side SSG Cassette Series

Designed for low- and mid-rise applications, the Cassette system is designed to be used with most variations of 400 Series Curtainwall – CW, T, SS & TU framing for SSG exterior face of 1" glass thickness. This system has no exterior exposed metal, and adapts to an interior sight line of 2-1/2" using the strength of variable-depth backmembers. Tubelite's unique glass-to-edge design allows an all glass exterior appearance. Pivot and slide anchor system allows ease of installation.

A patent is pending on a number of features on this system.

400 Series Curtainwall

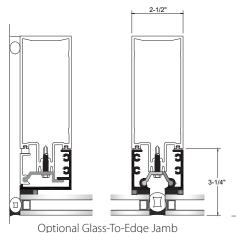
ALSO USED WITH

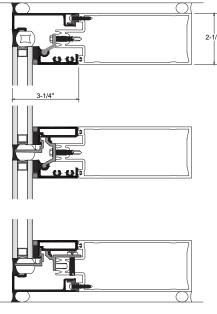
MaxBlock®
Sunshades by
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LEADERS IN ECO-EFFICIENT STOREFRONT, CURTAINWALL AND ENTRANCE SYSTEMS

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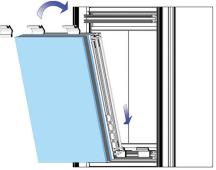


System Features:

- Common cassette frame across 400CW / T, 400SS & 400TU all system depths
- "Pivot and slide" head and jamb anchors
- "Roll-over" dead load sill anchor
- "Glass-to-Edge" feature at perimeters
- Optional snap-on perimeter closure
- Door frame compatible
- Cassette SSG to traditional captured curtainwall transition
- Structural silicone glazing or 3M VHB tape glazing
- Outside and inside 90 degree corners
- Screw spline cassette frame construction
- Sun shade attachments
- Recessed alignment gasket
- Glass thickness 1/4" to 1-5/16"
- Designed to attach to 2-1/2" face width back members
- Horizontal and Vertical accent covers can be added
- Anchors can be designed to allow renovation of existing buildings with curtainwall framing







Cassette Frame Installation

400 4-Side SSG Cassette Series Product Specifications

Application: Low and mid-rise Commercial buildings including retail, office, healthcare, schools, etc. **Description:** 2-1/2" x (5-5/8" to 10") shop glazed, screw spline construction cassette framing

Interior Face Width:	System Depth:	Glass:	Air Infiltration:	Water Infiltration:	Structural:	U-Factor**:	CRF (Frame):	Acoustic:
2-1/2"	up to	1" std	0.06 CFM/Ft.2	15 PSF — Static	40 PSF – Design	0.32 - 400CW-SSG	400 CW/T - 85	32 STC
	11-1/4"	(1/4" – 1-5/16")	@ 6.24 PSF	15 PSF — Dynamic	60 PSF – Overload	0.31 - 400SS-SSG	400 SS - 84	26 OITC

^{**} U-Factor per NFRC 100: COG = 0.24 with warm edge spacer, 1-3/4" x 4-1/2" non-thermal frame. Refer to the U-Factor table at: www.tubeliteinc.com/products/curtainwall/400-cassette/ for other glass makeups and configurations.

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