

### **TEST REPORT SUMMARY**

AIR - WATER – STRUCTURAL

Standard Entrance Series

**PRODUCT** 

#### **Standard Entrance Series**

Narrow, Medium, and Wide Stile

# **TEST RESULTS**

		Narrow – Double	Medium - Single
Air Infiltration	ASTM E283	0.28 (actual) 1.0 (allowed) cfm/ft <sup>2</sup> @ 1.57 psf	0.30 (actual) 1.0 (allowed) cfm/ft² @ 1.57 psf
Static Water Resistance	ASTM E331	-	limited water (see page 2 for description)
Structural – Design Load	ASTM E330	+/- 30 psf	+/- 50 psf
Structural – Overload	ASTM E330	+/- 45 psf	+/- 75 psf
Forced Entry Resistance	AAMA 1304-02	300 lb	-
Operating Force	ASTM E2068	-	9.0 lbf (force to latch)
	Specimen Size: Leaf Size:	75-1/2" x 85-3/4" 35-13/16" x 83-7/16"	40-1/2" x 86-1/4" 35-13/16" x 83-5/16"

# **TEST LAB**

**INTERTEK - ATI** 

York, PA 17406

		9
Report Number	C2948.01-450-44	B875.01-109-44
Test Date	10/23/12	4/18/12
Report Date	10/26/12	5/11/12

Narrow - Double Medium - Single

Reference above ATI reports for complete test specimen description and data.

Tubelite Representative:

\_\_ (sign) <u>1/8/2018</u> (date)

Tim Fookes - Vice President of Engineering (title

#### **TEST METHODS**

**Air Infiltration:** ASTM E283-04, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen. Testing was conducted at 1.57 psf positive static air pressure difference.

**Static Pressure Water Resistance:** ASTM E331-00, *Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, Curtain Walls by Uniform Static Air Pressure Difference.* Testing was conducted at 0 psf positive static air pressure difference for 15 minute duration. Water applied at a minimum rate of 5 gal/ft²/hr.

**Structural Performance:** ASTM E330-02, *Standard Test Method for Structural Performance of Exterior Windows, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.* Testing for the narrow-double configuration was conducted at +/- 30 psf design loads and +/- 30 psf overloads. Testing for the medium - single configuration was conducted at +/- 50 psf design loads and +/- 75 psf overloads. Allowable Criteria: Design - L/175 deflection normal to wall plane for clear spans up to 13'-6". Overload – net permanent set shall not exceed 0.2% of the clear span.

**Forced Entry Resistance:** AAMA 1304-02, *Voluntary Specification for Forced Entry Resistance of Side Hinged Door Systems.* Testing for the narrow-double configuration was conducted at 300 lbs.

**Operating Force:** ASTM E2068, *Standard Test Method for Determination of Operating Force of Sliding Windows and Doors.* Testing for the medium-single at configuration was conducted at 9.0 lbf force to latch.

Reference ATI reports #C2948.01-450-44 dated 10/26/2012 and B875.01-109-44 dated 5/11/2012 for complete test specimen description and data. Contact a Tubelite representative for more information.