

TEST REPORT SUMMARY

AIR - WATER - STRUCTURAL

34000 ForceFront Blast Series Storefront

PRODUCT

34000 ForcFront Blast Series Storefront

2-1/2" x 5" (non thermal and thermal)

TEST RESULTS

Air Infiltration	ASTM E283, TAS 202	0.06 cfm/ft ² @ 6.24 psf
Static Pressure Water Resistance	ASTM E331, TAS 202	15 psf
Dynamic Pressure Water Resistance	ASTM E331	15 psf
Structural – Design Load	ASTM E330, TAS 202	up to +/- 70 psf
Structural – Overload	ASTM E330, TAS 202	up to +/- 105 psf

TEST LAB

INTERTEK - ATI

West Palm Beach, FL 33407

Report Number	D4116.01-450-18	D4091.01-450-18
Test Date	5/30/14	5/22/14
Report Date	8/8/14	8/4/14

Reference above reports and state approvals for complete test specimen description, data, and limits of use.

Tubelite Representative:

____ (sign) <u>9/28/2019</u> (date)

Tim Fookes - Vice President of Engineering (title)

TEST METHODS

Air Infiltration: ASTM E283-04, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen. Testing was conducted at 6.24 psf positive static air pressure difference.

Static Pressure Water Resistance: ASTM E331-00, *Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, Curtain Walls by Uniform Static Air Pressure Difference.* Testing was conducted at 15 psf positive static air pressure difference for 15 minute duration. Water applied at a minimum rate of 5 gal/ft²/hr.

Dynamic Pressure Water Resistance: AAMA 501.1-05, *Standard Test Method for Water Penetration of Windows, Curtain Walls, and Doors Using Dynamic Pressure.* Testing was conducted with a dynamic pressure equivalent of 15 psf for a 15 minute duration. Water applied at a minimum rate of 5 gal/ft²/hr.

Structural Performance: ASTM E330-02, *Standard Test Method for Structural Performance of Exterior Windows, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.* Testing was conducted up to +/- 70 psf design loads and up to +/- 105 psf overloads. Allowable Criteria: Design - L/175 deflection normal to wall plane for clear spans up to 13'-6". Overload – net permanent set shall not exceed 0.2% of the clear span.